



Dart Aerospace Ltd.
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RBW6205G00331-3G
Job Sheet 179087



Part No: RBW6205G00331-3G

Job Qty: 3 ea ^{DAS 21 9-89}

Part Name: Main Rotor Blade Retention Bolt R&R Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/13/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6205G00331-3G Rev. 2B IPP Rev. A 18.06.12 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	1 pcs	8/20/18	8/20/18	0.00	0.10	Small Fab-3		MCC DAS
120	QC	1 pcs	8/20/18	8/20/18	0.00	0.00	QC5		NOV 14 2018 68
130	Packaging	1 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		MCC 9-89
140	QC21-SA	1 Ea	8/20/18	8/20/18	0.00	0.00	QC21		21 9-89 NOV 14 2018

Part Op 110 - Pick and pack case.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10137	Small Pistol Case, Plastic	1 Ea (1 ea)	90-Start up Operation	5108026
RBW6205G03451-3G	Bolt Guide Removal & Install	1 Ea (1 ea)	110-Small Fab	5107701
RBW6205G08451-3G	Puller Bolt Removal	1 Ea (1 ea)	110-Small Fab	5109798

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	10137	1	12	0
110-Small Fab	RBW6205G03451-3G	1	0	0
	RBW6205G08451-3G	1	0	0

Part Specifications



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be found.

Plex 8/23/18 2:18 PM dart.logan.david

Container No: S127608



Part: RBW6205G00331-3G

Job No: 179087

Serial No/Batch: S127608

Revision: 2B

Inspector:

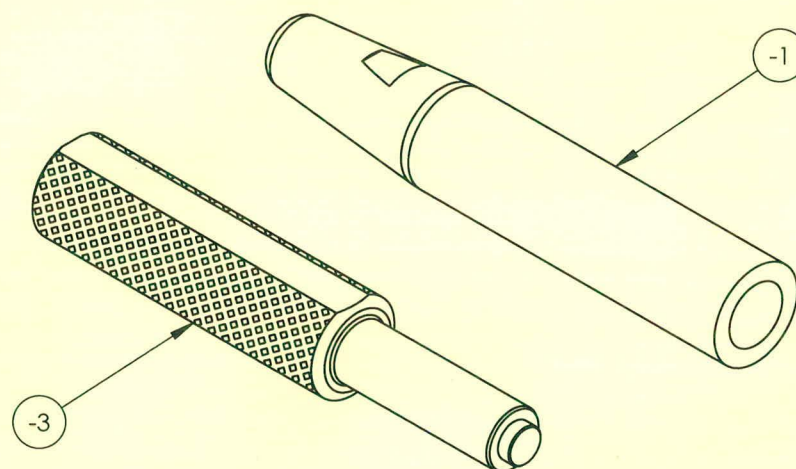
Exp Date:

Instructions:

Date: 11/14/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED 2.50 REF. DIMENSION TO -1. ALSO ADDED .455 REF. DIMENSION TO -3.	9/24/2009	WP	GE
1	CH'D -3 HANDLE DIA., WAS $\phi 1.20$ IS $\phi 1.28$. -3 REF. DIM. .455 IS NOW .767.	9/28/2009	WP	GE
2	REMOVED ENGRAVING FROM -1. CH'D -3 OD. FROM $\phi 1.28$ TO $\phi 1.276$, MILLED FLAT FROM .51 TO .587 REF., AND .767 REF. TO .50 REF. ALSO CH'D -3 .032x60° TO .03 @ 30°, AND .08x60° TO .08@60°. ALSO ADDED VISIBLE KNURLING.	10/3/2009	WP	RW
2A	CH'D WAS CLEAR HARD ANODIZING IS CLEAR ANODIZING AND ADDED KNURL NOTE.	10/27/2010	WP	GE
2B	SEPERATED TOOLS FROM KIT RBW6205G00331-3G. ADDED AW139 TO USED ON MODEL.	10/17/2013	CFS	RW



FUNCTION: USED TO REMOVE AND INSTALL THE MAIN ROTOR BLADE BOLTS.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BOLT GUIDE	6061	RBW6205G03451-3G	1
			-3	1	PULLER	6061	RBW6205G08451-3G	1
		B/O	-5	1	PISTOL CASE	BLACK PLASTIC	R.S.R. SPORTS #10137	N/S

ORIGINAL No. REF.
RBW3205G00331-3G $\equiv$ 3G3205G00331
DO NOT USE, FOR REFERENCE ONLY.

RED BARN MACHINE	
TITLE M/R BLADE RETENTION BOLT REM/INSTL TOOL KIT	
DWG NO. RBW6205G00331-3G	REV 2B
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/32 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1	APPROVED <i>D. Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:2	DATE 10/17/2013
SHEET 1 OF 1	

